



Dart Aerospace Ltd.
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D2054

Job Sheet 193772



Part No: D2054

Job Qty: 10 pcs

Part Name: Bushing - Delrin



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/22/19

Job Tracking No:

Due Date: 5/2/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV B IPP A1 03.01.21 Revise Dwg Rev B; added Black Teflon or Delrin; Made on Cobra RF

Ship Via:

Order 15682

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Hardinge - 1	10 pcs	5/2/19	5/2/19	0.00	0.47	Hardinge - 1		JBD 19/05/19
110	QC 2	10 pcs	5/2/19	5/2/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		JBD 19/05/19
							QC 2 - 5		
							QC 2 - 71		
120	QC 8	10 pcs	5/2/19	5/2/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		

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				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	B. 19-05-09
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
130	Packaging 3-1 - Stock - B4B	10 pcs	5/2/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B GAIR 6
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
140	QC 21 - SA	10 pcs	5/2/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 100 - Machine as per folio FA Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB) 120 - (QC8- Inspect parts - second check) 130 - (Identify as per dwg & Stock Location: _____), LOCATION : GA 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MDLRINR1.000	Delrin Round Bar 1" Color: Black	.5830 ft (.0583 ea)	100-Hardinge - 1	5178108	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Hardinge - 1	MDLRINR1.000	1	0	0	

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	1.000Inches $\pm$ 0.030	1.030 0.970		
2	Bushing	0.063Inches $\pm$ 0.010	0.073 0.053		
3	Bushing	0.500Inches $\pm$ 0.010	0.510 0.490		
4	Bushing	0.030Inches $\pm$ 0.030	0.060 0.000		
5	Bushing	45Degrees $\pm$ 0	45 45		
6	Bushing	0.016Inches $\pm$ 0.010	0.026 0.006	Radius	
7	Bushing	0.625Inches + 0.005 - 0.000	0.630 0.625		
8	Bushing	0.510Inches + 0.005 - 0.000	0.515 0.510		

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Container No: S179911



Part: D2054

Job No: 193772

Serial No/Batch: S179911

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/09/19